

BUILT TO A HIGHER STANDARD

*Residential & Commercial*  
ESTATE VAULT DOORS



BROWN SAFE

# **IMPORTANT**

**Please save this PDF to your computer  
before making selection choices to ensure  
your selections are retained.**

**THANK YOU**

Founded in 1980, Brown Safe Manufacturing has grown into one of the premier safe and vault companies, providing security solutions around the world. With a loyal customer following, Brown Safe Manufacturing is the preeminent builder of innovative yet rugged safes and vaults. Our product line ranges from commercial vaults built to withstand the daily demands of high volume use, to luxury jewelry safes and antique collector vault doors.

Please allow us to introduce the Estate Vault Door series, a premium protection high-security door offering the finest in form and function. These vault doors are large heavily secured doors that provide the preferred method of fortification for custom built vaults that are large enough to allow walk in access. Each one of our doors is specifically designed to withstand heavy use while providing the highest degree of defense available. Installing one of our well-built vault doors affords years of assurance in safeguarding your treasured valuables.

A handwritten signature in black ink, appearing to read 'Fred Brown', written in a cursive style.

Frederick Brown  
President



# ESTATE VAULT DOORS

If you're looking for robust vault doors with extensive options, you've found it. Brown Safe produces the only commercial grade high-security vault doors on the market. Attractive as they are strong, Brown Safe's highly refined and sturdy security doors are second to none.

The Estate Vault Door is available in three protection ratings. The highest rating incorporates military-grade ballistic armor plate, the hardest plating independent testers have encountered. This advanced material exhibits penetration resistance equaling that of carbide-tipped drill bits which have little to no success in piercing its surface. Brown Safe is the only manufacturer utilizing this nearly impenetrable component to create the strongest doors available.

If you are looking for a fortified but stylish door, our stainless package or our antique vault doors will definitely be to your liking. In addition to these beautiful packages we also offer multi-coat high gloss finishes available in six standard colors, as well as custom colors to match your existing décor.

Our Estate Vault Doors are available in a wide range of protection levels and offer a variety of high-end features and options that are sure to please.

As you go through this design booklet, you will be given different options and choices for your new Vault Door. Simply check the boxes to make your selections and create your custom Brown Safe Vault Door. For further information and specifications you can also review the material on our website at [BrownSafe.com](http://BrownSafe.com).

Need help selecting the right Vault Door? View our complete [Vault Door Resources](#).

**Our knowledgeable and friendly designers are here to help if you have any questions.**

(760) 233-2293  
Sales@BrownSafe.com

## Select Model Size:

**Model 8030**

**Model 8040**

**Model 8048**

**Double Door**

**Custom Size**

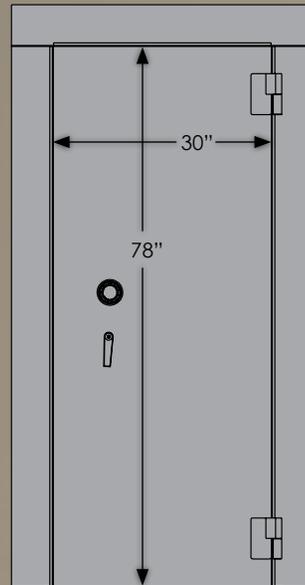
Enter exterior dimensions  
(in inches) below:

Height:

Width:

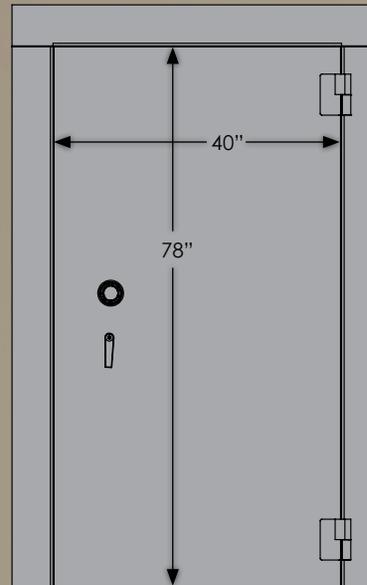
Wall Thickness:

We offer the Estate Series Vault Doors in three standard sizes as well as custom sizes and the ability to make it a double door.



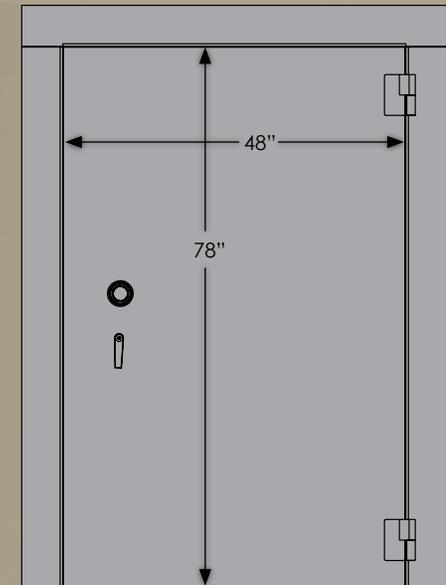
**8030**

Clear door opening = 78" x 30"  
Rough opening = 82.5" x 38"



**8040**

Clear door opening = 78" x 40"  
Rough opening = 82.5" x 48"



**8048**

Clear door opening = 78" x 48"  
Rough opening = 82.5" x 56"

## Select Protection Level:

**Vault doors are available in a variety of different burglary protection levels.**

### **B-Rate**

1/2" solid steel

### **E-Rate**

1 1/2" solid steel

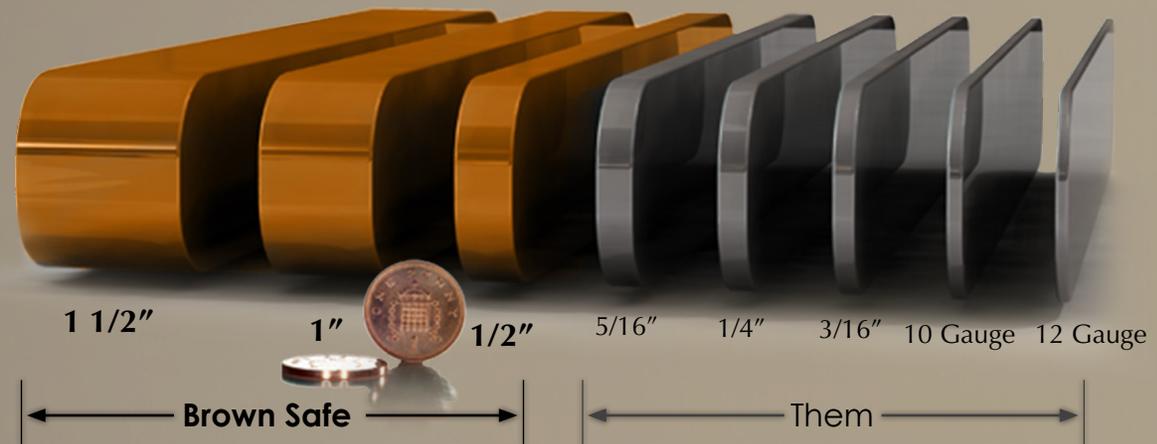
### **S-Rate\***

1/4" ballistic armor plate  
1/4" copper plate  
1/2" ballistic armor plate

Selecting the proper protection level for your usage may involve multiple factors. Including but not limited to:

- How much monetary and sentimental value the items inside the vault have
- The overall burglary risk you have in your area
- Or how sophisticated of an alarm system you have.

Installation of the vault door may also play a part in selecting the appropriate protection level. For example, will you have the ability to have a crane on site or will the door need to be manually brought in?



*\*This unit uses military grade ballistic armor plate for added burglary protection. This creates an extremely strong door without increasing weight.*

## Select Fire Protection:

Every vault door model can be upgraded to a composite cladded fire vault.

**Yes**

**No**

### Superior Fire Protection

Our superior fire protection cladding process encases the entire door in two and a half inches of high PSI concrete amalgamate. The resulting fire safe offers unmatched fire protection, keeping the interior contents below flash point for 90 minutes at sustained temperatures of 1700°F.



### Added Burglary Protection

Not only does our proprietary composite material provide the greatest ability to protect from fire, the dense composition of this outer amalgamate cladding greatly adds to the Vault Door's already substantial burglary protection.

## Select Wall Thickness:

Each vault door comes with custom flanges to fit your vault wall thickness.

6"

8"

10"

12"

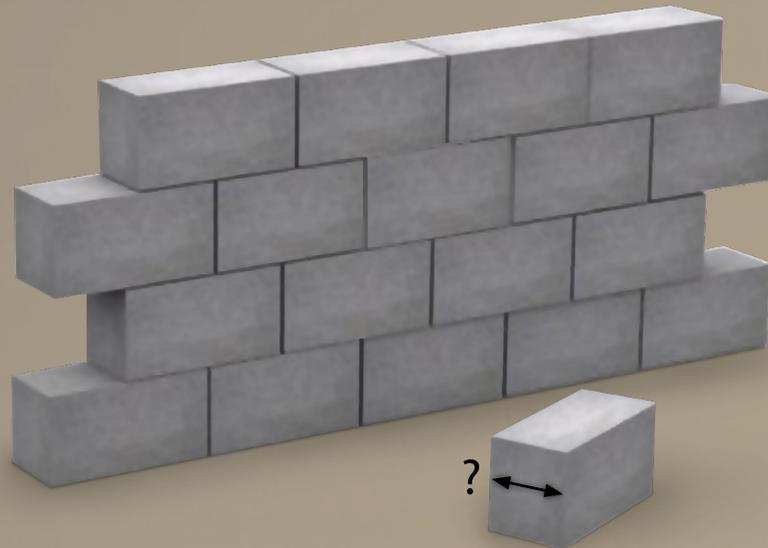
### Other

Please enter wall thickness:

Inches

## Wall Thickness

Brown Safe vault doors are made specifically to fit your individual vault wall thickness. Each Estate Vault Door is supplied with accompanying wall flanges to create a secure connection between the vault wall and door. Typically 8" concrete masonry unit blocks are used in the construction of vaults, but anything from 6" to 12" wall thickness can be accommodated at no additional cost.



## Select Lock Type:

Each vault door comes with your choice of lock type.

Dial Lock

Electronic Lock

Biometric Lock

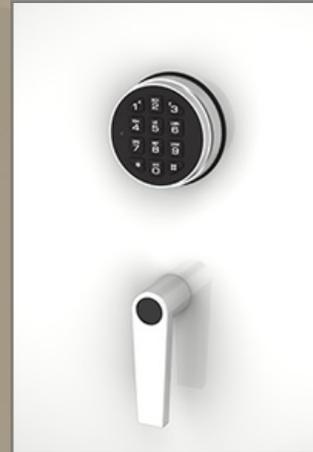
Add Mechanical Dial Lock Override

We offer three available lock types for you to tailor your preferred method of access to your vault, which can be used on their own or in combination for additional security and convenience:



**Dial Lock**

Beauty and simplicity combine to create an entry method for the traditionalist.



**Electronic Lock**

The standard lock which adorns the majority of vault door due to its simplicity and ease of use.



**Biometric Lock**

This upgraded high-security lock allows the user to gain access by reading their unique fingerprint.



### Mechanical Dial Lock Override

Add an extra layer of reliability to your chosen entry method. With this foolproof system a dial lock is added as a backup entry method to provide the user with the highest degree of dependability. If your primary keypad or biometric lock batteries are dead or if the lock were to fail for any reason, then the dial lock could be used to open the vault door.

## Select Hinge Location:

### Left-Hand Hinge

Hinges on left side when facing safe.

### Right-Hand Hinge

Hinges on right side when facing safe.

### In-Swing

Your choice of door pivot position is available on all Estate Vault Doors. Determine hinge location by deciding to which side the door needs to swing when entering the vault.



Left-Hand Hinge



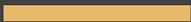
Right-Hand Hinge

### Out-Swing



### In-Swing





## Lock & Handle Finish:

**Brushed Stainless**

**Brushed Brass**

**Oil-Rubbed Bronze**

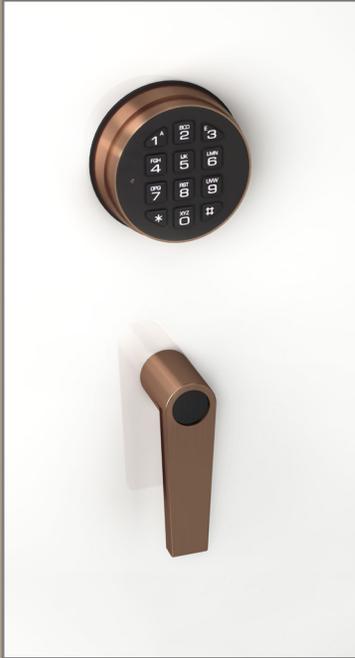
Your lock type selection is available in three finish options to best suit your personal taste and interior decor. Choose from brushed stainless, brushed brass, or upgrade to a deep lustrous handmade finish of oil rubbed bronze.



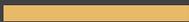
**Brushed Stainless**



**Brushed Brass**



**Oil-Rubbed Bronze**



## Select Exterior Color:

**Textured White**

**Textured Bronze**

**Textured Black**

**Gloss White**

**Gloss Black**

**Gloss Burgundy**

**Gloss Dark Blue**

**Gloss Sierra Tan**

**Stainless Cladding**

**Custom Color**

Manufacturer:

Paint Code/Name:

Sheen:

*\*Gloss sheen recommended*

All Estate Vault Doors undergo a multi-stage paint process to give the most refined exterior finish available. Select from a rugged textured paint finish, a polished gloss finish, or opt to have the entire door clad in brushed stainless steel.



Textured  
Pure White



Textured  
Bronze



Textured  
Black



Gloss  
Pure White



Gloss  
Coach Black



Gloss  
Regal Red



Gloss  
Windsor Blue



Gloss  
Sierra Tan



Stainless  
Cladding



### Need a Custom Paint Finish?

Our in-house painting specialists can also color match. Simply provide a sample, and we'll match the safe's paint to the desired color.

## Select Upgrades:

### Three-Way Bolt Work

### Silent Signal Alert

### Panic Room Slide Lock

### Bolt Lock Indicator

### Multi-Sensor Alarm (Combines Silent Signal Alert and Bolt Lock Indicator)



#### Three-Way Bolt Work

- Additional bolts are added to the top and bottom
- Surfaces of the vault door to further reinforce it against forced entry attempts



#### Panic Room Slide Lock

- For those looking to use their vault as a panic room this option allows the vault door to be locked from the inside.
- It provides a mechanical means of locking out the bolt work so even if the correct combination is entered the door cannot be opened from the outside until the inner lock device is disengaged.
- Vault door panic release is ADA compliant.



#### Silent Signal Alert

- Triggered by either a hidden button or an alternate unlock entry code, safes equipped with the silent signal alert feature interface directly with your alarm or home automation system.
- If the unfortunate situation ever arises where the safe owner is forced to open the safe against their will, the safe can be unlocked in a normal manner while an undetectable alert is secretly sent to the home monitoring system which in turn relays a message to immediately notify security authorities.



#### Bolt Lock Indicator

- Allows the home automation system to monitor all safe entries and notify the owner any time the safe is accessed, or raise an alert if the safe is opened while the owner is away from home.



#### Multi-Sensor Alarm

- Combines both the silent signal alert and bolt lock indicator security features into one advanced security upgrade.

## Select Upgrades:

### Three-Spoke Handle

### Signature Leather Package: Interior Door Panel Cover

Leather  
Color:



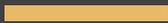
### Three-Spoke Handle

- Each handle is precisely machined and meticulously assembled by hand to our exacting specifications.
- Extra-long spoke knobs allow for effortless door operation from any position.
- Offered in stainless, brass, or oil-rubbed bronze.



### Signature Leather Package: Interior Door Panel Cover

- Add hand-crafted elegance and old world luxury to the interior of your Vault Door with a stylish stitched leather panel.
- This upgraded interior is available in a range of color options of full-grain Italian leather to adorn the inner door covering the bolt carriage panel.
- Meticulously stitched accents further enhance the interior and celebrate the time-honored tradition of hand-craftsmanship.



# ESTATE Vault Doors

FIRST NAME:		LAST NAME:	
EMAIL:		PHONE:	
ADDRESS:		CITY:	
STATE:	ZIP CODE:	COUNTRY:	

Worldwide delivery and white glove installation is arranged using our trained and bonded personnel.

Call us today to discuss your specific delivery and installation requirements.

Please call our offices and ask for a sales representative to finalize your order.

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